

Holland Stone

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This traditional rectangular shaped stone can be used in historical and contemporary applications alike. The rectangular shape fits well in several laying patterns and the two available surface finishes add versatility. Holland stone is readily used as an accent stone in borders, headers or detail bands.

The **Standard** finish on Holland Stone is a flat top with a 3/8" wide, 30 degree bevel around the edge. Standard finish provides a measured contemporary look.

Roca Holland Stone offers a unique surface treatment produced by individually tumbling the stones. Roca Holland Stone has a broken edge with dramatic, rugged old world look.

Holland Stone is part of a paver family that includes Plaza, Park and Rotundo Stones, allowing you to mix and match patterns and borders to create the look you want for enduring appeal. Combine Holland Stone with our Park and Plaza Stones to add elegance and personality.

Composition and Manufacture

Holland Stone is made from a low moisture concrete mixture. It is made under high pressure and high frequency vibration, producing a very dense stone, low in water absorption (less than 5%) and high in compressive strength PSI (above 8000). It is designed to meet or exceed ASTM C-936 and ASTM C-67 (freeze/thaw) specifications. Holland Stone is available in a large variety of stock colors and color blends. Custom and non-stock colors are available upon request.

“Enjoy the Durability, Beauty, Convenience and Value of The Perfect Paving System”

Dimensions:

Thickness: 60mm (2 3/8")*

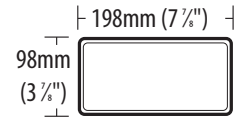
Width: 98mm (3 7/8")

Length: 198mm (7 7/8")

Pcs/SqFt: 4.56

Approx Wt: 60mm - 6lbs/pc

*Also available in 80mm. Contact Western Interlock for specifications.



Applications:

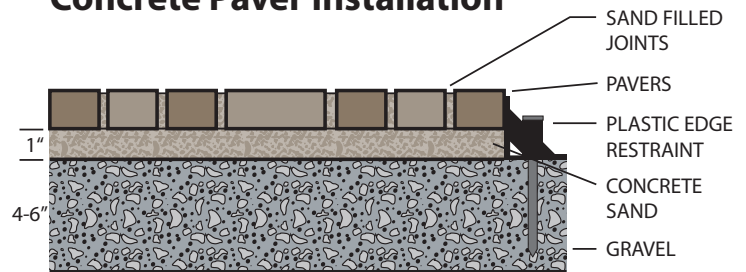
Western Interlock pavers may be used for:

- Patios • Walkways • Pool Decks • Malls • Roof Decks
- Plazas • Courtyards • Streets • Driveways

Installation:

1. Layout and excavate 6"-8" deep, 4"-6" beyond finished size.
Compact sub-grade. Backfill with crushed aggregate and compact again. Assure a minimum of 1 1/2" of slope in 10' of drainage. Typically 4"-6" of compacted base should be used for light vehicular and pedestrian traffic, or 6"-12" for heavy vehicular or industrial traffic.
2. Screed concrete sand or similar product on a prepared base to a uniform depth of 1".
3. Place stones on sand bed. Cutting of stones can be done with a masonry saw or a stone splitter.
4. Place edge restraint along edges to hold edge. You may use concrete, PVC edge system, treated wood or steel.
5. Compact paving stone with a vibratory plate compactor until uniformly level and true to grade. Fill joints by sweeping in sand.

Typical Cross Section of Concrete Paver Installation



Paving Stones and Retaining Wall Systems Made for the Northwest

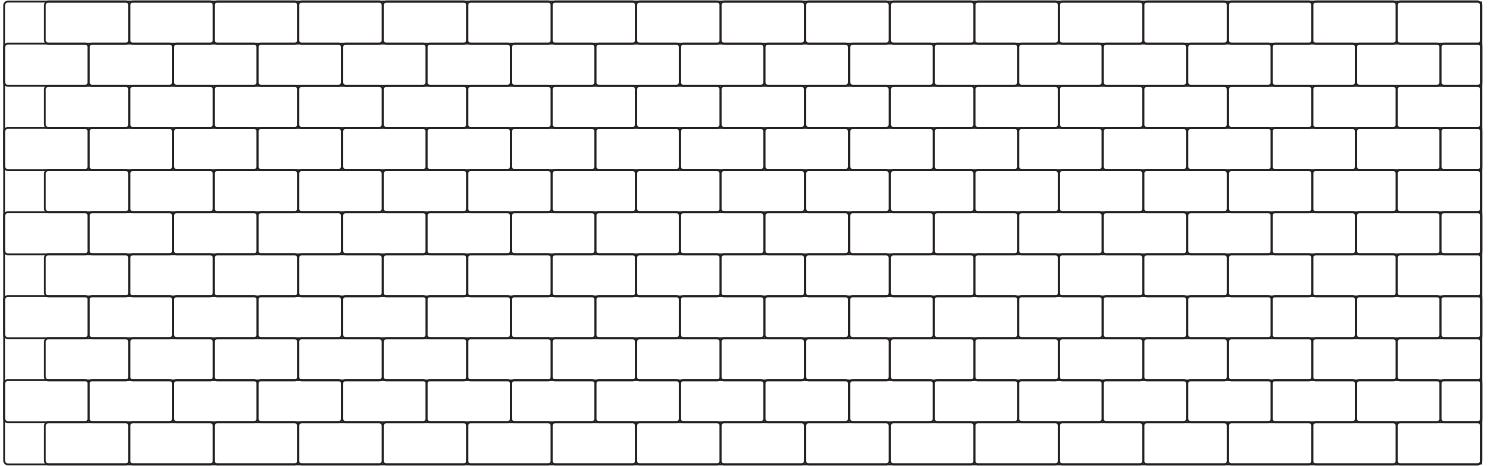
Western Interlock, Inc. (503)623-9084
10095 Rickreall Rd. 1(800) 627-3153
Rickreall, Oregon 97371 fax (503) 623-9122



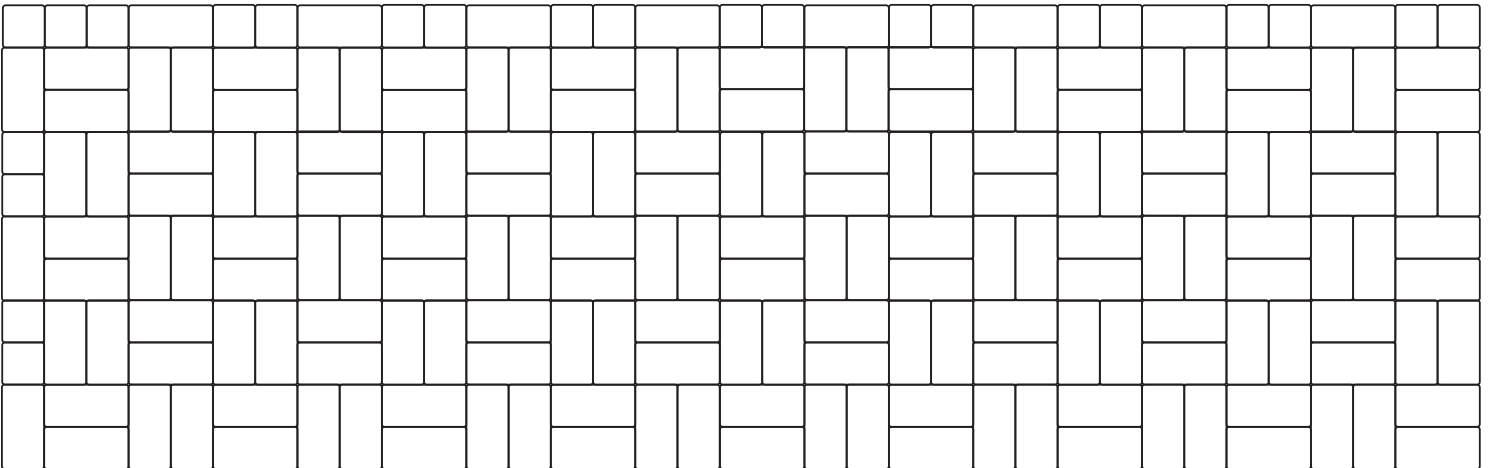
Holland Stone Installation Patterns

There are many patterns you can use in the installation of paving stones. We have provided some basic patterns below. Keep in mind that Park, Plaza, Rotundo and Holland stones all module together, expanding your creative options.

100% Holland Running Bond



100% Holland Basket Weave



100% Holland Herringbone

